

# **Flexural Response of ECC (Engineering Cementitious Composites) Hollow Slab Panels**



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## Flexural Response of ECC Hollow Slabs Panel

### Sustainable Development Goals

SDG No	Description of SDG	SDG No	Description of SDG
SDG 8	Decent Work and Economic Growth	SDG 9	Industry, Innovation, and Infrastructure
SDG 11	Sustainable Cities and Communities	SDG 13	Climate Change



<b>Range of Complex Problem Solving</b>			
	<b>Attribute</b>	<b>Complex Problem</b>	
1	Depth of analysis required	Have no obvious solution and require abstract thinking, originality in analysis to formulate suitable models.	
2	Depth of knowledge required	Requires research-based knowledge much of which is at, or informed by, the forefront of the professional discipline and which allows a fundamentals-based, first principles analytical approach.	
3	Familiarity of issues	Involve infrequently encountered issues	
4	Extent of stakeholder involvement and level of conflicting requirements	Involve diverse groups of stakeholders with widely varying needs.	
<b>Range of Complex Problem Activities</b>			
	<b>Attribute</b>	<b>Complex Activities</b>	
1	Range of resources	Involve the use of diverse resources (and for this purpose, resources include people, money, equipment, materials, information and technologies).	
2	Level of interaction	Require resolution of significant problems arising from interactions between wide ranging and conflicting technical, engineering or other issues.	
3	Innovation	Involve creative use of engineering principles and research-based knowledge in novel ways.	
4	Consequences to society and the environment	Have significant consequences in a range of contexts, characterized by difficulty of prediction and mitigation.	
5	Familiarity	Can extend beyond previous experiences by applying principles-based approaches.	

## Abstract

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Production of plastic has risen significantly in the last 60 years worldwide, and around 10% of this plastic is turned into solid waste. This plastic becomes an environmental hazard in the absence of appropriate recovery methods. This project proposal aims to address the pressing issues of environmental sustainability, structural efficiency, and cost effectiveness in the construction industry. It presents an innovative approach to designing hollow slabs for building structures by incorporating waste polyethylene fibers into Engineered Cementitious Composite (ECC). The primary objectives of this research and development endeavor are to reduce construction costs and the environmental impact of construction materials, while simultaneously enhancing the structural performance of hollow slabs. Polyethylene waste, a byproduct of plastic consumption, is a valuable resource that is often discarded. By introducing waste polyethylene fibers into ECC formulations, this project seeks to transform an environmental liability into an asset. These fibers will not only improve the ductility and toughness of ECC but also serve as a sustainable solution to recycling plastic waste. The proposed ECC material, enriched with waste polyethylene fibers, will be used in the construction of hollow slabs. These slabs are expected to offer several distinct advantages such as Cost Efficiency, Lightweight Construction, Structural Performance, and Sustainability. The proposed project will include a comprehensive research and development phase, material testing, and structural analysis. Additionally, it will involve a life cycle assessment to evaluate the long-term environmental and economic advantages of using waste polyethylene based ECC in hollow slabs. By addressing the critical issues of sustainability and cost-effectiveness in construction, this project proposal presents a forward-thinking solution that has the potential to revolutionize the construction industry, while concurrently addressing environmental concerns and reducing construction costs.

Keyword: ECC (Engineering Cementitious Composites)

# **Chapter 1**

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**1.1 Introduction**

**1.2 Statement of the problem**

**1.3 Goals/Aims & Objectives**

**1.6 Methods**

## **1. Introduction**

Production of plastic has risen significantly in the last 60 years worldwide, and around 10% of this plastic is turned into solid waste. This plastic becomes an environmental hazard in the absence of appropriate recovery methods. This project proposal aims to address the pressing issues of environmental sustainability, structural efficiency, and cost effectiveness in the construction industry. It presents an innovative approach to designing hollow slabs for building structures by incorporating waste polyethylene fibers into Engineered Cementitious Composite (ECC). The primary objectives of this research and development endeavor are to reduce construction costs and the environmental impact of construction materials, while simultaneously enhancing the structural performance of hollow slabs. Polyethylene waste, a byproduct of plastic consumption, is a valuable resource that is often discarded. By introducing waste polyethylene fibers into ECC formulations, this project seeks to transform an environmental liability into an asset. These fibers will not only improve the ductility and toughness of ECC but also serve as a sustainable solution to recycling plastic waste. The proposed ECC material, enriched with waste polyethylene fibers, will be used in the construction of hollow slabs. These slabs are expected to offer several distinct advantages such as Cost Efficiency, Lightweight Construction, Structural Performance, and Sustainability. The proposed project will include a comprehensive research and development phase, material testing, and structural analysis. Additionally, it will involve a life cycle assessment to evaluate the long-term environmental and economic advantages of using waste polyethylene based ECC in hollow slabs. By addressing the critical issues of sustainability and cost-effectiveness in construction, this project proposal presents a forward-thinking solution that has the potential to revolutionize the construction industry, while concurrently addressing environmental concerns and reducing construction costs.

### **Overview of Plastic Pollution**

Plastic pollution stands as a pressing global environmental challenge, distinguished by the widespread accumulation of plastic waste within various ecosystems, with a pronounced impact on oceans and waterways. This issue arises primarily due to insufficient disposal and recycling practices, giving rise to a host of threats affecting marine life, ecosystems, and, ultimately, human health. The durability and persistence of plastics in the environment exacerbate the problem, especially considering their ubiquitous use in numerous industries and everyday products.

One of the most evident consequences of plastic pollution is its adverse impact on marine life. Creatures ranging from fish and seabirds to marine mammals often mistake plastic debris for food or become entangled in it, leading to injury, suffocation, or death. The introduction of microplastics, resulting from the breakdown of larger plastic items, further compounds the issue, infiltrating marine ecosystems and potentially entering the food chain.

Ecosystems, both aquatic and terrestrial, bear the brunt of plastic pollution. The physical presence of plastic waste disrupts natural habitats, affecting the balance of ecosystems and jeopardizing the survival of various species. Additionally, the leaching of toxic chemicals from plastics into the environment introduces further hazards, posing risks to the health and well being of organisms within affected ecosystems.

Beyond its ecological implications, plastic pollution is a direct threat to human health. The consumption of seafood contaminated with plastics or their associated pollutants can result in the ingestion of harmful substances, potentially leading to health issues. Furthermore, the economic toll of plastic pollution, including cleanup efforts, impacts industries reliant on healthy ecosystems, such as fisheries and tourism.

The urgent need for sustainable solutions to address and curb plastic pollution is evident. This involves not only improving waste management and recycling infrastructure but also reevaluating production and consumption patterns to minimize the generation of plastic waste. Innovations in alternative materials, increased public awareness, and governmental regulations are crucial components of a comprehensive strategy to mitigate and prevent the adverse effects of plastic pollution. By fostering a collective commitment to sustainable practices and responsible consumption, we can work towards a cleaner and healthier environment for current and future generations.

### **Overview of Engineered Cementitious Composites (ECC)**

Engineered Cementitious Composites (ECC) stand at the forefront of innovative construction materials, representing a cutting edge class that surpasses the capabilities of traditional concrete. ECC is renowned for its exceptional ductility and tensile strength, attributes that set it apart in the realm of construction materials. The composition of ECC involves a meticulous blend of cement, fine aggregates, fibers, and additives, resulting in a high performance concrete with unique and advantageous properties.

One of the hallmark features of ECC lies in its extraordinary ductility. Unlike conventional concrete, ECC exhibits a remarkable ability to undergo significant deformation without compromising its structural integrity. This exceptional ductility makes ECC particularly well suited for applications in seismic resistant structures, where the material's flexibility and resilience become critical factors in withstanding the dynamic forces associated with seismic events.

The tensile strength of ECC is another distinguishing characteristic that contributes to its suitability for a variety of construction projects. The incorporation of fibers, often in the form of polymers or metallic elements, enhances the tensile strength of ECC, providing the material with a capacity to withstand tensile stresses that would typically

cause traditional concrete to crack. This feature is especially valuable in scenarios where tensile forces are prevalent, ensuring the longevity and reliability of structures.

The unique combination of ductility and tensile strength in ECC translates into several practical advantages for construction projects. Enhanced durability is a key benefit, as ECC's ability to deform without sustaining damage increases the longevity of structures. This, in turn, leads to reduced maintenance requirements, providing cost effective solutions for long term infrastructure management.

Moreover, the application of ECC aligns with sustainability goals in construction. The durability of ECC minimizes the need for frequent repairs or replacements, contributing to a reduction in material consumption and waste. Additionally, the potential for thinner sections in ECC applications compared to traditional concrete can result in lower overall material usage.

In short, Engineered Cementitious Composites represent a paradigm shift in the field of construction materials. Their exceptional ductility, heightened tensile strength, and resistance to deformation make ECC an ideal choice for seismic resistant structures. The resulting benefits, including increased durability, reduced maintenance, and enhanced sustainability, position ECC as a transformative and forward-looking solution in the realm of modern construction.

### **Overview of Hollow Slab**

A hollow slab, a popular construction element, is a structural component characterized by voids or cavities within its cross-section, contributing to its lightweight and efficient design. This type of slab is widely employed in building construction to span long distances and provide a stable platform for flooring systems. Hollow slabs are typically made from materials such as concrete, precast concrete, or other composite materials, and they offer several advantages. The voids within the slab not only reduce its overall weight but also allow for the efficient use of materials, making them a cost-effective choice in construction projects. The design flexibility of hollow slabs accommodates various architectural requirements and allows for the installation of utilities within the voids, enhancing space utilization. The structural performance of hollow slabs, including factors like strength, durability, and resistance to cracking, is crucial for their successful application in buildings. Engineers carefully consider the load-bearing capacity and other structural considerations to ensure the integrity and safety of the overall structure. Hollow slabs find extensive use in both residential and commercial construction, providing a balance between structural efficiency and material optimization. The ongoing evolution of construction techniques and materials, such as the incorporation of waste plastic fibers in Engineered Cementitious Composites (ECC) for hollow slabs, reflects the industry's commitment to sustainability and innovation, addressing challenges associated with traditional construction materials.

### **1.2 Problem Statement**

“In contemporary construction practices, the prevalent reliance on traditional construction materials, such as conventional concrete and steel, poses a series of challenges. These materials are characterized by their significant weight and mass, resulting in logistical and environmental drawbacks. Issues related to cracking, corrosion, and limited flexibility have been identified as persistent concerns affecting



the structural integrity and durability of constructions. Moreover, the environmental impact of concrete production, coupled with concerns about resource depletion and sustainability, raises critical questions about the long term viability of these traditional materials. The escalating maintenance costs associated with repairs for issues like corrosion and cracking contribute to the economic burden of structures over their lifespan. This problem statement underscores the need to explore alternative materials and construction methods that can address these challenges, promoting not only durability and safety but also aligning with environmental consciousness and economic efficiency in the construction industry.”

### **Significance of the Problem**

The significance of the identified problem surrounding the pervasive use of traditional construction materials is multifaceted and holds implications for the construction industry and broader societal goals. Primarily, the environmental impact of prevalent materials, notably concrete and steel, stands out as a critical concern. The substantial carbon footprint associated with cement production and the depletion of natural resources underscore the pressing need for more sustainable alternatives. Furthermore, the structural integrity and safety of constructed structures are directly affected by issues such as cracking, corrosion, and limited flexibility in these traditional materials. Resolving these concerns is imperative for ensuring the long term safety and resilience of buildings and infrastructure. Economically, the burden of maintenance costs, particularly for repairs linked to corrosion and cracking, necessitates exploration of alternatives to enhance cost efficiency in the construction sector. The identified challenges also present an opportunity for innovation and technological advancement in the industry, fostering progress toward more sustainable and efficient construction practices. Aligning with global sustainability goals, addressing this problem contributes to reducing the environmental impact of construction activities and promoting responsible resource management. As climate change introduces new challenges to the built environment, finding resilient construction materials becomes increasingly crucial, aligning with evolving regulatory requirements and standards. In essence, tackling the identified problem has far reaching implications for the construction industry, emphasizing the need for a paradigm shift towards more sustainable, resilient, and environmentally conscious construction practices.

### **1.3 Objectives of the Project**

#### **Sustainability:**

The primary objective is to contribute to the sustainability of construction practices. This involves reducing the environmental impact by incorporating waste plastic materials into Engineered Cementitious Composites (ECC). By doing so, the project aims to diminish the reliance on virgin resources in building components, promoting a more eco friendly and resource efficient construction approach.

### **Cost Efficiency:**

Another key goal is to assess the cost effectiveness of integrating waste plastic fibers into ECC for the construction of hollow slabs. This exploration extends beyond material costs, encompassing disposal expenses. The objective is to determine whether this innovative approach could potentially lead to reduced overall costs in comparison to traditional construction methods.

### **Structural Performance:**

Focusing on the core attributes of structural performance, the project aims to maintain or enhance the key aspects of hollow slabs. This includes evaluating the strength, durability, and crack resistance of the slabs when waste plastic fibers are incorporated into the ECC matrix. The objective is to ensure that the sustainable approach does not compromise the structural integrity of the constructed elements.

### **Waste Reduction:**

A crucial environmental objective is to divert waste plastic from landfills. By incorporating waste plastic fibers into ECC, the project seeks to contribute to broader waste reduction and recycling goals. This aligns with sustainable waste management practices and supports the notion of circular economies within the construction industry.

### **Market Viability:**

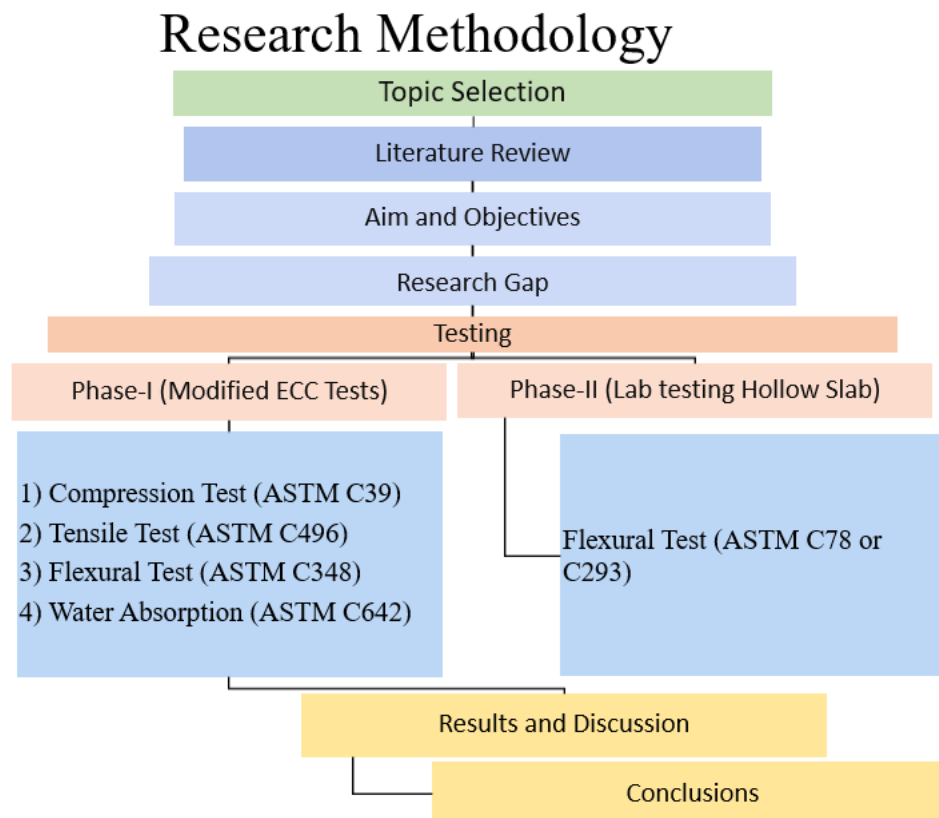
Assessing the market potential of ECC with waste plastic fibers is a key objective to understand the practical acceptance and feasibility of this sustainable construction approach. The project aims to evaluate how well this innovative material aligns with industry standards, regulations, and market demands. This includes gauging its reception among stakeholders, contractors, and other relevant entities, with the ultimate goal of promoting its widespread adoption in the construction sector.

### **Significance of the Project**

The significance of the project lies in its potential to address and rectify the multifaceted challenges associated with traditional construction materials. By focusing on the incorporation of waste plastic materials into Engineered Cementitious Composites

(ECC), the project aligns with critical objectives. Firstly, from an environmental perspective, it endeavors to contribute to sustainability by reducing the carbon footprint and diminishing reliance on virgin resources in building components. This not only addresses the global concern of plastic waste but also promotes responsible resource management. Secondly, the exploration of cost efficiency through the utilization of waste plastic fibers in ECC for hollow slabs holds promise in reducing material and disposal costs, potentially offering economic benefits to the construction industry. Thirdly, the project emphasizes maintaining or enhancing the structural performance of hollow slabs, ensuring that the innovative approach does not compromise strength, durability, or crack resistance. Additionally, by diverting waste plastic from landfills, the project contributes to waste reduction and aligns with circular economy principles. Lastly, the assessment of market viability seeks to validate the acceptance of ECC with waste plastic fibers in the construction industry, paving the way for sustainable practices to gain traction. In essence, the project's significance extends beyond mitigating environmental and structural challenges; it represents a pivotal step toward a more sustainable, cost effective, and innovative future for the construction sector.

#### 1.4 Methodology



## Chapter 2

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### 2.1 Solution to the Problem

Integrating Engineered Cementitious Composites (ECC) into the construction paradigm offers a transformative solution to the challenges associated with traditional construction materials. Specifically, repurposing plastic waste, particularly polyethylene, as a reinforcement component within ECC presents a viable alternative. The significance of this solution lies in its potential to address several key issues simultaneously. Firstly, by utilizing plastic waste in ECC, there is a direct and meaningful contribution to environmental sustainability. This approach not only diverts non biodegradable plastic waste from landfills but also reduces the demand for traditional materials, thereby mitigating the environmental impact associated with their production. Secondly, the unique properties of ECC, including exceptional ductility and tensile strength, offer a solution to the structural integrity concerns prevalent in traditional materials. ECC's ability to undergo significant deformation without compromising structural stability makes it an ideal candidate for seismic resistant structures. Thirdly, the incorporation of plastic waste in ECC aligns with the global push for circular economies, turning waste into a valuable resource. This solution presents an innovative and economically viable approach, potentially lowering construction costs through the use of recycled materials. Overall, the adoption of ECC with plastic waste as a reinforcement component stands as a promising avenue to revolutionize construction practices, addressing environmental, structural, and economic challenges holistically and sustainably.

## Chapter 3

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### 3.1 Conclusion & Recommendation

In conclusion, the proposed project to integrate waste polyethylene fibers into Engineered Cementitious Composites (ECC) for the construction of hollow slabs presents a forward-thinking and innovative solution to the pressing challenges facing the construction industry. The escalating production of plastic waste and the environmental impact of traditional construction materials underscore the need for sustainable alternatives. By repurposing plastic waste in ECC, the project aims to not only reduce the environmental burden but also enhance structural efficiency, cost-effectiveness, and overall sustainability in construction practices.

The significance of this project lies in its potential to transform an environmental liability into an asset. The utilization of waste polyethylene fibers in ECC not only addresses plastic pollution but also offers a promising solution to structural concerns associated with traditional materials. The project's objectives, spanning sustainability, cost efficiency, structural performance, waste reduction, and market viability, align with global goals for responsible resource management and circular economies.

The proposed methodology encompasses comprehensive research and development, material testing, structural analysis, and a life cycle assessment to evaluate the long-term environmental and economic advantages. The solution presented in this project has the potential to revolutionize construction practices by promoting a more sustainable, resilient, and economically viable approach.

As we strive towards a cleaner and healthier environment, the integration of waste polyethylene fibers into ECC stands as a beacon of innovation in the construction industry, signaling a paradigm shift towards responsible and sustainable building practices. The success of this project could pave the way for a broader adoption of environmentally conscious construction materials, contributing to a more sustainable and resilient future for the built environment.

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